



Dart Aerospace Ltd.
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D2672
Job Sheet 182478



DAS
21
9-89

Part No: D2672

Job Qty: 6 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		<i>OK 18/08/2018</i>
120	Waterjet	5 pcs	8/27/18	8/27/18	0.00	1.06	Waterjet1		<i>OK 18/08/2018</i>
130	CNC Vertical Machining	5 pcs	8/27/18	8/27/18	0.72	5.76	HAAS1-2		<i>OK 18/08/2018</i>
140	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Machining-1		<i>OK 18/08/2018</i>
150	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC8 Machining-1		<i>OK 18-9-11</i>
180	Packaging	5 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3	5445	<i>OK 18-9-11</i>
190	QC21-SA	5 Ea	8/27/18	8/27/18	0.00	0.00	QC21	6	<i>SEP 11 2018</i>

Part Op 120 - Cut Blank as per File D2672 BLANK

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per Folio FA791 and Dwg D2672. Identify as D2672

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	18 sf (3.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	18	1,051	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 1:32 PM Dart.Gagnon.Michelle



Container No: S105260



Part: D2672

Job No: 182478

Serial No/Batch: S105260

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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Date: 08/26/18

DART AEROSPACE LTD		Work Order: 182478
Description: Bearpaw		Part Number: D2672
Inspection Dwg: D2672	Rev: B1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A	23.750	+/-0.030	23.750	/		tape	
B	12.750	+/-0.030	12.70	/		"	
C	4.250	+/-0.010	4.298	/		vern	mm L-05
D	2.000	+/-0.030	2.016	/		↓	
E	9.000	+/-0.010	9.000	/			
F	0.375	+/-0.030	0.375	/			
G	9.000	+/-0.010	9.000	/			
H	Ø0.260	+0.005/-0.000	.261	/			
I	Ø0.93	+/-0.030	.930	/			
J	0.300	+0.030/-0.000	.320	/			
K	0.625	+/-0.030	.630	/			
L	0.063 x 45°	+0.030/-0.010	.060 x 45°	/			
M	0.250	+/-0.010	.240	/		micro	mm L-01
N	5.500	+/-0.030	5.505	/		micro	mm L-05
O	R0.250	+/-0.030	.250	/		RG	
P	0.200	+/-0.030	0.200	/		vern	mm L-05
Q	0.25 x 45°	+/-0.030	0.25 x 45	/		↓	
R	0.950	+0.030/-0.010	.940	/			
S	0.375	+/-0.010	.365	/			

Measured by: gmmL	Audited by: JL	Prototype Approval:	N/A
Date: 18/09/22	Date: 18-9-11	Date:	

Rev	Date	Change	Revised by	Approved
A	03.09.22	New Issue	KJ/RF	